

## Black Hills & Badlands

Mount Rushmore ✦ Crazy Horse ✦ Badlands National Park

July 24 - 28, 2020

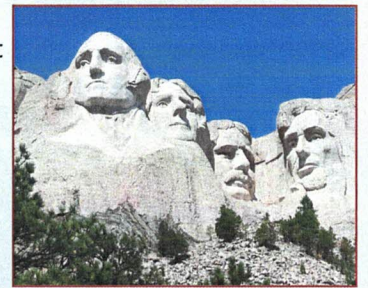
### Friday, July 24 (D)

This morning, we transfer to the airport for our flight to **Rapid City, South Dakota**. Upon arrival we will check into the **K Bar S Lodge** in **Keystone, SD** for a four-night stay. The Lodge is situated on 31 serene, secluded acres surrounded by the Black Hills National Forest. Tonight we'll be greeted with a wine and hors d'oeuvres reception before enjoying dinner at the lodge. After dinner, relax and enjoy the beautiful lodge setting.



### Saturday, July 25 (B, L, D)

A deluxe continental breakfast, including two hot dishes is served at the lodge before we depart on a day of history, natural and man-made beauty and fun! Our first stop is **Deadwood**. This entire community is designated as a National Historic Landmark. Our colorful **local guide** will lead us "back in time" as we take a **one-hour tour** of this fascinating town and learn about the wild characters who once lived there. After the tour, there is time for you explore some of Deadwood's infamous places. Next, we'll drive along the beautiful **Spearfish Canyon Scenic Byway** surrounded by breathtaking scenery of giant Black Hills spruce, tall canyon walls and waterfalls. We will enjoy lunch at the charming **Latchstring Inn** at the **Spearfish Canyon Resort**. Our day continues with a stop at a special project commissioned by Kevin Costner called **Tatanka**, meaning bison. Tatanka, a larger than life bronze sculpture, is the dramatic depiction of Native Americans hunting a stampeding herd of buffalo. There will be an opportunity to stroll through the interactive museum to learn about this unique project. Then we are off to the **Sanford Lab Homestake Gold Mine**, for a **guided tram tour** which follows the mining process through hoisting, crushing and milling the ore. Inside the visitors center, you can wander through the exhibits displaying exciting information about the Sanford Underground Research Facility, historic photographs and a 3-D model of the underground, from the surface down to the 8,000 foot level! From the deck, you can view the 1,000-foot-deep Open Cut, an iconic landmark in the Black Hills, and see the many varieties of rock that created this unique landscape. Tonight we will enjoy dinner at the **Stampmill Restaurant**, a local favorite.



### Sunday, July 26 (B, D)

After a tasty breakfast at the lodge, we head out for an exciting **open-air jeep tour** along the **Wildlife Loop** in **Custer State Park**! Ride through the park in search of pronghorns, elk, and the noble buffalo. Along the way, the guides will share historical and educational facts about the park and wildlife. Next, we will visit the majestic **Crazy Horse Monument** and **Visitors Center**. Upon arrival a guide will board our coach and take us to the base of the sculpture for an amazing up-close view! We'll view a 20-minute video entitled, "*Dynamite and Dreams*," which tells the fascinating story of this immense project and the amazing family behind it. See the massive carving in progress and visit the **Indian Museum of North America**, which houses one of the region's foremost collections of Native American artifacts and art. There is time for you to enjoy lunch on the deck and admire the view.





Please complete this **reservation form** (one per person) and mail it along with your **\$100 per person deposit** plus the **optional travel protection premium** (highly recommended) to:

**Destinations with Nadine, Inc.**  
**Attn: Nadine Mihaljevic**  
**PO Box 304, Mundelein, IL 60060**  
**(847) 902-8064**

Please print

Full Name: \_\_\_\_\_

**Exactly** as it appears on your government-issued photo identification

Gender:    \_\_\_ Male    \_\_\_ Female    Birth date (month/day/year): \_\_\_\_\_

Familiar name or nickname: \_\_\_\_\_

Street Address: \_\_\_\_\_

City/State/Zip: \_\_\_\_\_

Email Address: \_\_\_\_\_

Phone number (with area code): Home: \_\_\_\_\_ Cell: \_\_\_\_\_

Your roommate's name, if applicable: \_\_\_\_\_

Please indicate your bedding preference:    \_\_\_ King Bed    or    \_\_\_ Two Double Beds  
*(King bed cannot be guaranteed)*

Do you require wheelchair assistance in the airport? \_\_\_\_\_    TSA Known Traveler # \_\_\_\_\_  
If applicable – for TSA Pre Check at airport

Please note if you require a special diet: \_\_\_\_\_


Please note if your anniversary or other special occasion occur during the tour:

Occasion: \_\_\_\_\_ Date of celebration: \_\_\_\_\_

**Please check one:**    \_\_\_ **Double: \$2,398 per person**    \_\_\_ **Single: \$2,870 per person**  
*\*Price of the tour is based on an estimated airfare of \$450. Passengers will be notified prior to final payment and cancellation date of any change in the tour cost based on actual airfare secured.*

Please make checks payable to **Destinations with Nadine, Inc.**    **Balance Due: April 17, 2020**

Credit cards can be used for final payment only and will incur a 3% handling fee.

Optional Travel Protection Plan is Highly Recommended: See Travel Protection Plan Prices / info. OVER 

## Travel Protection Plan

## Black Hills & Badlands

Please read and consider the information below. Then indicate your preference, sign and submit this form to secure your reservation.

An optional comprehensive travel protection plan with Travel Insured International is offered to you for this trip. You are not required to purchase this plan, but we strongly recommend that you do because it provides certain refund rights in the event you must cancel the trip due to medical emergency or other defined reason. It also provides benefits for medical expenses should you become sick or injured while on the trip as well as coverage for trip delay and trip interruption expenses. Information regarding the travel protection plan, its coverage, exclusions, and limitations is available upon request.

**I accept** the optional Travel Insured Group Deluxe plan and am including the premium with my trip deposit. I agree **Destinations With Nadine, Inc.** is not liable for any losses, financial or otherwise.

### GROUP DELUXE:

\_\_\_ \$174 per person in **double**

\_\_\_ \$206 per person in **single occupancy**

**I decline** the optional Travel Insured Group Deluxe plan and in doing so realize that I may lose all or part of my trip payment if I must cancel after the cancellation date noted on the trip flier. I also realize that I will be 100% responsible for all expenses incurred due to cancelled or delayed flights; if I become sick, injured or die while on the trip; or if I must leave the tour to return home. I will also not have coverage for lost or damaged luggage, additional lodging or meals if delayed or for any unused portion of the tour. I agree **Destinations With Nadine, Inc.** is not liable for any losses, financial or otherwise.

Name: \_\_\_\_\_ Date: \_\_\_\_\_

Travel Documents: Starting October 1, 2020, new guidelines for acceptable travel identification may be imposed. It is each traveler's responsibility to make sure that their state-issued photo I.D. is compliant with the REAL ID requirements. See the TSA's website [www.tsa.gov/travel/security-screening/identification](http://www.tsa.gov/travel/security-screening/identification) for a list of acceptable forms of identification. Destinations With Nadine and Cruises and Tours Worldwide cannot be held responsible for travelers who are not permitted to fly due to non-compliance.